

# AUCTION

Tuesday, March 28, 2006 Beginning at 10:00 AM EST 3857 Nashua Drive Mississauga, Ontario L4V 1R3 (Canada)



#### WEBCAST

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### **MULTI-MILLION DOLLAR. LATE MODEL HI-PRECISION CNC SWISS & MULTI-SPINDLE AUTOMATICS, CNC MULTI-AXIS TURNING, HYDROMATS, BROACHING & MACHINING FACILITY**

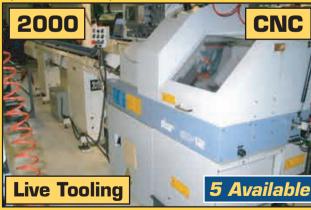
QSS Manufacturing Corporation - Formerly Known as Jancee Screw Products



Hydromat HW25-12 Rotary Transfer Machine

- ▼ Rotary Transfer Machines
- ▼ CNC Swiss Screw Machines
- Multi-Axis CNC Turning Centers Cutters/grinders
- (26) Multi-Spindle Automatics
- Broaching Machines
- **▼** CNC Lathe
- **▼** Lathes
- Centerless Grinders
- Cylindrical Grinder
- ▼ Hydraulic Surface Grinders
- Horizontal Mills
- ▼ Vertical Band Saw
- ▼ Horizontal Band Saw

- Tool Presetters
- **▼** Pin Punch
- **▼** Drill Presses
- Chip Cleaning & **Processing Equipment**
- Parts Washing System
- Inspection
- Dust/fume Collectors
- Rolling Stock
- ▼ Air Compressors/dryer
- **▼** Facilities
- ▼ And Much More



Star SA-12/16 CNC Screw Machine



Index G200BY CNC Turn/Mill Center

Sale in Conjunction with



BIDITUP AUCTIONS & APPRAISALS WORLDWIDE

#### **ROTARY TRANSFER MACHINES, CNC SWISS SCREW MACHINES**



Hydromat HW25-12 Rotary Transfer Machine



**Hydromat HW25-12 Rotary Transfer Machine** 



**Hydromat Pro 20 Rotary Transfer Machine** 

#### **ROTARY TRANSFER MACHINES**

**1993 Hydromat 12-Station Rotary Transfer Machine**, MDL. HW25-12, 8,925,925 Cycles, Station 1: Cutoff, 2: 30/60 Drill, 3: Inverter, 4: 20/80 Drill, 5: 20/80 Drill, 6: 20/80 Drill, 7: 20/80 Milling, 8V: 20/80 Milling, 9: 20/80 Milling, 10V: 20/80 Milling, 11: 20/50 Threading, 12V: 20/80, S/N 230293-489

**1991 Hydromat 12-Station Rotary Transfer Machine**, MDL. HW25-12, 6,109,377 Cycles, Station 1: Cutoff, 2: None, Flange, 3: 20/50 Milling, 4H: Flange, 4Y: Flange, 5: 20/50 Milling, 6: Inverter, 7: None, 8: 30/60 PCM Turn, 9H: 20/50, 9V: Flange, 10: 20/50, 11: 20/80, 12: 20/50, S/N 290191-421

**1988 Hydromat 12-Station Rotary Transfer Machine**, MDL. HW25-12, 13,784,266 Cycles, Station 1: Cutoff, 2: 20/80,3:35/60QC Drill, 4: 30/60QC Drill, 5: None, Flange, 5V: 20/80QC Drill, 6: 20/80, 7: Inverter, 8: 20/80, 9: None, Flange, 10: None, Flange, 11: None, Flange, 12: 20/80 Drill, 5/N 180388-296

**2000 Hydromat 10-Station Rotary Transfer Machine,** MDL. PRO 20, 560,168 Cycles, Station 1: Cutoff, 2: None, Flange, 3:35/60QC PCM Turn, 4:35/60QC PCM Turn, 5: 20 Recess, 6: 50/80, 7: Inverter, 8: 35/60QC PCM Turn/Drill, 9: 35/60QC PCM Turn/Drill, 10: 20 Series Threading, QC, S/N HW20-87

2000 Hydromat 10-Station Rotary Transfer Machine, MDL. PRO 20,737,929 Cycles, Station 1: Cutoff, 2: 35/60QC, 3: None, Flange, 4: None, Flange, 5: Inverter, 6: None, Flange, 7:30/60QC, 8:30/60 Drill, 9: None, Flange, 10: None, Flange, S/N HW20-85

\*All Units Have Magazine Bar Loader, Hydraulic Packs, Chip Conveyor, Magnetic Separator, Cooling Filtration, Steel Walkway, 460 Volt, 3 PH., Pendant Control\*

(2) Delta Veromat Multi-Head Rotary Transfer Machine, S/N VE1636, VE1310

Machining Units: (2) 30/60 Units With Motors, (4) 20/80 Units With Motors, (2) 20/50 Units With Motors, (7) 20-Series Threading (Four With Quick Change), (1) 36/100 Recess Turn with Motor

**Extra Tooling & Presetters** 

#### **CNC SWISS SCREW MACHINES**

(2) 2000 Star CNC Swiss Screw Machine, MDL.SA-12/16,1/2" (5/8" OPT) Capacity, 3-Power Driven Tools, 5-Turning Tools, 4-Front Working Tools and 4-Backworking Tools, C-Axis, Main/Sub-Spindles Syncronous, Parts Catcher, Fanuc 18iT CNC Control, S/N 071145(052), 071130 (051), 1999 lemca CH220/37 Hydraulic Magazine Bar Loader

(2) 2000 Star CNC Swiss Screw Machine, MDL.SA-12/16, ½" (5/8" OPT) Capacity, 3-Power Driven Tools, 5-Turning Tools, 4-Front Working Tools and 4-Backworking Tools, C-Axis, Main/Sub-Spindles Syncronous, Parts Catcher, Fanuc 18iT CNC Control, 5/N 061180(48), 051193(40), 1999 lemca CH112/37 Hydraulic Magazine Bar Loader

**2000 Star CNC Swiss Screw Machine,** MDL. SA-12/16, ½" (5/8" OPT) Capacity, 3-Power Driven Tools, 5-Turning Tools, 4-Front Working Tools and 4-Backworking Tools, C-Axis, Main/Sub-Spindles Syncronous, Parts Catcher, Fanuc 18iT CNC Control, S/N 051193(40), 1998 Iemca CH12/37 Hydraulic Magazine Bar Loader

**1985 Citizen Cincom Twin Turret CNC Swiss Screw Machine,** MDL. F20, ¾" (20mm), 10-Tools (5-Tools/Turret), 10-Rotary Tool Positions, 1 Degree Indexing, Universal Long Part Attachment, Fanuc 3TC CNC Control, S/N 646, LNS 3.20.HS-4.8 Hydraulic Bar Feed

1988 Citizen Cincom Twin Turret CNC Swiss Screw Machine, MDL. F16, 5/8" (16mm), 10-Tools (5-Tools/Turret), 10-Rotary Tool Positions, 1 Degree Indexing, Universal Long Part Attachment, Fanuc OT CNC Control, Cincom CMBF 0616 Hydraulic Bar Feed, S/N 3266

**1985 Citizen Cincom Twin Turret CNC Swiss Screw Machine**, MDL. F16, 5/8" (16mm), Twin Turret, 10-Tools (5-Tools/Turret), 10-Rotary Tool Positions, 1 Degree Indexing, Fanuc 3TC CNC Control, S/N 1356, Manual Bar Feed

**1985 Citizen Cincom Twin Turret CNC Swiss Screw Machine**, MDL. F12, , ½", 10-Tools (5-Tools/Turret), 10-Rotary Tool Positions, 1 Degree Indexing, Universal Long Part Attachment, Fanuc 3TC CNC Control, S/N 1543, LNS 3.16.HS.48 Hydraulic Bar Feed

**1984 Citizen Cincom Twin Turret CNC Swiss Screw Machine**, MDL. F10, 3/8", 8-Tools (4-Tools/Turret), Fanuc 2T CNC Control , S/N R-234, Ikura-Seiki Bar Top No. 10NHA Magazine Bar Loader

BAR FEEDERS TO BE OFFERED AS A PACKAGE AS WELL AS SEPARATELY

#### **CNC SWISS SCREW MACHINES, CNC TURNING CENTER**



Star SA-12/16 CNC Swiss Screw Machine



Citizen Cincom F20 CNC Swiss Screw Machine



Citizen Cincom F16 CNC Swiss Screw Machine



Citizen Cincom F12 CNC Swiss Screw Machine



Citizen Cincom F10 CNC Swiss Screw Machine



Miyano BNC-34T CNC Turning Center

#### **MULTI-AXIS CNC TURNING CENTERS, MULTI-SPINDLE AUTOMATICS**



Index G200BY CNC Turn/Mill Center



Index G200 CNC Turn/Mill Center



Index ABC Speedline CNC Turn/Mill Center

WEBCAST

Can't make it to the auction in person? Bid live online at www.BIDITUP.com

#### **MULTI-AXIS CNC TURNING CENTERS**

2000 Index 10-Axis Twin Turret CNC Turn/Mill Center, MDL. G200BY, 65mm (2.5") Bar Capacity, 2-Turrets (14 Tools/Turret), 6,000 RPM, Full C-Axis Main/Sub Spindle, Rotary & Stationary Tooling, Turret 1 With Y/B-Axis Option For Inclined, Off-Center Drilling And Milling And Heavy Milling Spindle W/ 6-Tool Magazine For Additional Milling Spindles, Gantry Workpiece Receiving Attachment For Workpiece Loading And Unloading, 12' Index MBL Magazine Bar Loader, Index System C200-4D CNC Control

2000 Index 7-Axis Twin Turret CNC Turn/Mill Center, MDL. G200 Compact, 60mm (2-3/8") Bar Capacity, 6,000 RPM, 2-Turrets (14 Tools/Turret), 7-Axis, Full C-Axis Main/Sub Spindle, Rotary & Stationary Tooling, 12' Index MBL Magazine Bar Loader, Index C200-4D CNC Control

**1998 Index Multi-Axis Twin Turret CNC Turning Center,** MDL. ABC Speedline, 65mm (2.5") Bar Capacity, 6,000 RPM, 2-Turrets (8 & 6 Tools), C-Axis, Sub-Spindle, Up To 5-Backworking Tools, Cross Drilling, Polygon/Thread Milling Attachment, Chip Conveyor, 12' Index MBL Magazine Bar Loader, Index System C200-4D CNC Control

**Miyanyo CNC Turning Center**, MDL. ANC 35S, Live Tools, Sub-Spindle, Exit Conveyor, Chip Conveyor, LNS Hydrobar 6.36.HS.5.2 Hydraulic Bar Feed, Fanuc CNC Control, S/N NR350062

**Miyano CNC Turning Center**, MDL. BNC-34T, B-Axis, Parts Catcher, Miyano Bar Feed, Fanuc OT CNC Control, S/N BN30363T

BAR FEEDERS TO BE OFFERED AS A PACKAGE AS WELL AS SEPARATELY

#### (26) MULTI-SPINDLE AUTOMATICS

**Wickman 3 ¼" 6-Spindle Automatic Screw Machine**, Drill Saddles, Cross Slide Tool Holders, Oil Guarding, Stock Reel and Stand, Chip Conveyor, Cams And Gears as Mounted. S/N 16323

**Wickman 2 5/8" 6-Spindle Automatic Screw Machine,** Drill Saddles, Cross Slide Tool Holders, Oil Guarding, Stock Reel and Stand, Chip Conveyor, Cams and Gears as Mounted, S/N 16507

(2) Wickman 2 ¼" 6-Spindle Automatic Screw Machine, Universal Threading, Drill Saddles, Cross Slide Tool Holders, Oil Guarding, Stock Reel and Stand, Chip Conveyor, Cams and Gears as Mounted, S/N 13536, 15759

**Wickman 1 ¾" 6–Spindle Automatic Screw Machine**, Universal Threading, Drill Saddles, Cross Slide Tool Holders, Oil Guarding, Stock Reel and Stand, Chip Conveyor, Cams And Gears as Mounted, S/N 11590

**Wickman 1" 6-Spindle Automatic Screw Machine**, Universal Threading, Pick-Up, Acc. Drilling, Drill Saddles, Cross Slide Tool Holders, Oil Guarding, Stock Reel and Stand, Chip Conveyor, Cams and Gears as Mounted, S/N 10667

Large Qty of Wickman Tooling, Gears, Collets, Tool Holders, Feed Fingers, Repair Parts

**Davenport MDL. B "Oversized" Multi-Spindle 34" Automatic Screw Machine,** 5-Spindle, Noise Tamer Sound Enclosure, 4th Pos. Adj. Slide, Threading, Pick-Off, Spindle Stopping, Chip Conveyor, Stock Reel and Stand, S/N 5130

**Davenport MDL. B "Oversized" Multi-Spindle ¾" Automatic Screw Machine,** 5-Spindle, Noise Tamer Sound Enclosure, 4th Pos. Adj. Slide, Threading, Deburr, Chip Conveyor, Stock Reel and Stand, S/N 6792

**Davenport MDL. B "Oversized" Multi-Spindle 3/4" Automatic Screw Machine,** 5-Spindle, Noise Tamer Sound Enclosure, Pickoff, Threading, 4th Pos. Adj. Slide, Chip Conveyor, Stock Reel and Stand, S/N 7351

**Davenport MDL. B "Oversized" Multi-Spindle 3/4" Automatic Screw Machine,** 5-Spindle, Noise Tamer Sound Enclosure, Pickoff, Threading, Chip Conveyor, Stock Reel and Stand, S/N 7346

Davenport MDL. B "Oversized" Multi-Spindle ¾" Automatic Screw Machine, 5-Spindle, Longbed, Pickoff, Threading, 4th Pos. Adj. Slide, Chip Conveyor, Stock Reel and Stand, S/N 8537I

Davenport MDL. B "Oversized" Multi-Spindle 3/4" Automatic Screw Machine, 5-Spindle, Pickoff, Threading, Deburr, 4th Pos. Adj. Slide, Chip Conveyor, Stock Reel and Stand, S/N 7849

**Davenport MDL. B "Oversized" Multi-Spindle ¾" Automatic Screw Machine,** 5-Spindle, Pickoff, Threading, Deburr, Chip Conveyor, Stock Reel and Stand, S/N 8501

Large Qty of Davenport Tooling, Gears, Thread Rolling Attachments, Slides, Cams, Collets

**MULTI-SPINDLE AUTOMATICS CONTINUES ON PG 6** 

#### **MULTI-SPINDLE AUTOMATIC SCREW MACHINES**



Wickman 3 1/4" 6-Spindle Automatic Screw Machine



Wickman 3 1/4" 6-Spindle Automatic Screw Machine



Wickman 2 1/4" 6-Spindle Automatic Screw Machine



Davenport 3/4" Oversized Multi-Spindle Automatic Screw Machine



Acme-Gridley 2" Multi-Spindle Automatic Screw Machine



Acme-Gridley 1 1/4" Multi-Spindle Automatic Screw Machine

#### **MULTI-SPINDLE AUTOMATICS, BROACHING MACHINES, CNC LATHE**





Ty Miles 5 Ton Vertical Broaching Machine Ty Miles 2 Ton Vertical Broaching Machine



Ty Miles Vertical Broaching Machine



Adlock- Shipley Horizontal Mill



Chien Yeh Engine Lathe

LEASE/FINANCING **AVAILABLE DIRECT FROM BIDITUP** Capital Corporation

See Page 11 for Details

#### (26) MULTI-SPINDLE AUTOMATICS Continued...

Acme-Gridley 2" Multi-Spindle Automatic Screw Machine, MDL, RAS-6. Universal Threading, 5-Cross Slides, Cross Slide Tool Holders, Drill Saddles, Oil Guards, Stock Reel and Stand, Chip Conveyor, Cams and Gears as Mounted, S/N

Acme-Gridley 2" Multi-Spindle Automatic Screw Machine, MDL. RAS-6, Threading Clutch in 4th, Pickoff, 5-Cross Slides, Cross Slide Tool Holders, Drill Saddles, Oil Guards, Stock Reel and Stand, Chip Conveyor, Cams and Gears as Mounted, S/N 40013-A

Acme-Gridley 2" Multi-Spindle Automatic Screw Machine, MDL. RB-6, 6-Slides, Universal Threading, Acc. Recessing, Cross Slide Tool Holders, Drill Saddles, Oil Guards, Stock Reel and Stand, Chip Conveyor, Cams and Gears as Mounted, S/N 41297

Acme-Gridley 2" Multi-Spindle Automatic Screw Machine, MDL. RB-6, 5-Cross Slides, Cross Slide Tool Holders, Universal Threading In 4th, Drill Saddles, Oil Guarding, Stock Reel and Stand, Chip Conveyor, Cams and Gears as Mounted, S/N 41379

Acme-Gridley 2" Multi-Spindle Automatic Screw Machine, MDL. RB-6, 5-Cross Slides, Recessing, Drill Saddles, Cross Slide Tool Holders, Oil Guards, Stock Reel and Stand, Chip Conveyor, Cams and Gears as Mounted, S/N 41818

(2) Acme-Gridley 1 1/4" Multi-Spindle Automatic Screw Machine, MDL, RA-6. Universal Threading in 4th, Recessing, 5-Cross Slides, Cross Slide Tool Holders, Drill Saddles, Oil Guards, Stock Reel and Stand, Chip Conveyor, Cams and Gears as Mounted, S/N 71910-B, B-70011RB

Acme-Gridley 1 1/4" Multi-Spindle Automatic Screw Machine, MDL. RA-6, Drill Saddles, Cross Slide Tool Holders, Oil Guards, 4-Cross Slides, Stock Reel and Stand, Chip Conveyor, Cams and Gears as Mounted, S/N 71141

Acme-Gridley 1 1/4" Multi-Spindle Automatic Screw Machine, MDL. RA-6, Pickoff, Threading Clutch, Cross Slide Tool Holders, Drill Saddles, Oil Guards, 5-Cross Slides, Stock Reel and Stand, Chip Conveyor, Cams and Gears as Mounted, S/N 71216

Acme-Gridley 1 1/4" Multi-Spindle Automatic Screw Machine, MDL. RA-6, 5-Cross Slides, Cross Slide Tool Holders, Drill Saddles, Oil Guards, Stock Reel and Stand, Chip Conveyor, Cams and Gears as Mounted, S/N 71522-A

Acme-Gridley 1 1/4" Multi-Spindle Automatic Screw Machine, MDL. RA-6, 5-Cross Slides, Universal Threading in 4th, Drill Saddles, Cross Slide Tool Holders, Oil Guards, Stock Reel and Stand, Chip Conveyor, Cams and Gears as Mounted, S/N 71103

Acme-Gridley 1 1/4" Multi-Spindle Automatic Screw Machine, MDL. RA-6, Parts Machine, Slides Missing, Stock Reel and Stand, Chip Conveyor, Cams and Gears as Mounted, S/N 71287

Acme-Gridley 9/16" Multi-Spindle Automatic Screw Machine, MDL. RA-6, Pickoff, Pickoff Stopping, Rear Slotting For Pickoff, Cross Slide Tool Holders, Drill Saddles, Oil Guarding, Stock Reel and Stand, Chip Conveyor, Cams and Gears as Mounted, S/N A23083

Acme Tooling, Winters Thread Rolling Attachments, Cams, Gears, Collets, Feed Fingers, Recessing Attachments, Repair Parts

> **Automatic Screw Machines in Immaculate Condition** w/ Many Late Model Acme-Gridleys Available

#### **BROACHING MACHINES**

Ty Miles 5-Ton Vertical Hydraulic Broaching Machine, MDL. MBLD-10-24-102R, S/N 790835

Ty Miles 2-Ton Vertical Hydraulic Broaching Machine, MDL. MBLD-4-24-150R,

Ty Miles Vertical Hydraulic Broaching Machine, MDL. MBLD-10-24-150R Rabbit, S/N 801244

#### **CENTERLESS GRINDERS, CYLINDRICAL GRINDER, HYDRAULIC SURFACE GRINDERS, LATHES**







Cincinnati Centerless Grinder

**BSA Centerless Grinder** 

WMW Cylindrical Grinder



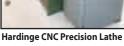


**Kent Hydraulic Surface Grinder** 

**Norton Hydraulic Surface Grinder** 

Boyar-Schultz Hydraulic Surface Grinder Chevalier Hydraulic Surface Grinder







Hardinge DV 59 Precision Lathe



**Herbert Turret Lathe** 

#### **DIRECTIONS**

From: Lester B. Pearson Intl Airport, Toronto, ON (YYZ) (Appox. 6 Miles From Auction Site)

Start going toward the Airport Exit on Terminal Access Road. Continue on Aeroquay Cres. Take ramp onto Jetliner Road. Head right on Bresler Dr. Turn right on Campus Road. Campus Road becomes Fasken Dr. Turn left on Carlingview Dr. Turn left on Disco Road. Disco Road becomes Goreway Dr. Turn right on Nashua Dr. Arrive at 3857 Nashua Dr.

From: Lester B. Pearson Intl Airport, Toronto, ON (YYZ) (Appox. 6 Miles From Auction Site)

Start going toward the Airport Exit on BATHURST ST. Turn left on Dundas St W. Turn right on Keele St. Keele St becomes Weston Road. Take ramp onto Black Creek Dr. Black Creek Dr becomes ON-400. Take ramp onto ON-401. ON-401 becomes ON-409. Take ramp onto ON-427. Take ramp toward Rexdale Blvd. Turn left on Rexdale Blvd. Rexdale Blvd becomes Derry Road E. Turn left on Rexwood Road. Turn left on Nashua Dr. Arrive at 3857 Nashua Dr.

#### **LODGING**

**Days Hotel & Conference Center** 905-677-7331

**Hampton Inn & Suites Toronto** Airport 905-671-4730

**Quality Suites Toronto Airport** 416-674-8442

#### LATHES, CENTERLESS GRINDERS, CYLINDRICAL GRINDERS, HYDRAULIC SURFACE GRINDERS, HORIZONTAL MILLS, VERTICAL & HORIZONTAL BAND SAWS, TOOL PRESETTERS, PIN PUNCH, CUTTERS / GRINDERS



**Startrite Vertical Band Saw** 



Rush Cutter Grinder



Citizen TP 1000



Citizen Tool Presetter



**Tool Presetter** 



**Disk Grinder** 



**Double End Grinder** 



**Barker H-Mill** 



**Drill Press** 





Solid Drill

#### **CNC LATHE**

Hardinge Super Precision CNC Lathe, Fagor CNC Control

#### LATHES

1984 Chien Yeh Engine Lathe, MDL. CY405 100G, 17" Swing, 36" Centers, 3-Jaw Chuck, 650-1200 RPM, Tailstock, 4-Post Tool Holder

Chien Yeh Engine Lathe, MDL. CY405 x 1000G, 17 Swing, 36" Centers, 3-Jaw Chuck, 65 - 1200 RPM, Tailstock, Coolant, 4-Post Tool Holder, S/N 83058

(2) Hardinge Precision Lathe, MDL. DSM-59-R, Lipe MDL. 125 Rollway Pneumatic Bar Feed

Hardinge Precision Lathe, MDL. DV-59-DSM59, S/N DV-59-19364-T

Hardinge Super Precision Lathe, MDL. DSM

Hardinge Super Precision Lathe, W/Cutter

Hardinge Super Precision Lathe, MDL. VBS-R

Brown & Sharp Small Turret Lathe, S/N 540-0-310

Herbert Turret Lathe, MDL. 2D

#### **CENTERLESS GRINDERS**

(2) Cincinnati Centerless Grinder, MDL. 2EA, Auto Feed, S/N 2HB-2K4-75, 2HB-2KA-279

BSA Centerless Grinder, MDL. 4G, S/N 4G-6517-407-7

#### CYLINDRICAL GRINDER

WMW Cylindrical Grinder, MDL. SWU 2501, S/N 87/74

#### **HYDRAULIC SURFACE GRINDERS**

Kent Hydraulic Surface Grinder, MDL. KGS-6165, 6" x 14" Kurt Magnetic Chuck, Dust Collection System, S/N 9709100 Boyar Hydraulic Surface Grinder, MDL. 591, 6" x 14" Eclipse Magnetic Chuck

Boyar-Schultz Hydraulic Surface Grinder, MDL.6112,6"x 12" Magnetic Chuck,

Chevalier Hydraulic Surface Grinder, MDL. FSG 612,6" x 12" Walker Magnetic Chuck, S/N 013289

Norton Hydraulic Surface Grinder, MDL.6 x 12TS, 6"x 12" Magnetic Chuck, S/N 5991

#### **HORIZONTAL MILLS**

Adlock-Shipley Horizontal Milling Machine, MDL. 2E, 41-900 RPM

SMS Barker Horizontal Mill With Cabinet

**Barker Horizontal Mill & Cabinet** 

#### **VERTICAL BAND SAW**

Startrite Vertical Band Saw, MDL. 147, 11-1/2" x 6" Throat, 16" x 16" Table, S/N A845

#### **HORIZONTAL BAND SAW**

**Craftex Horizontal Band Saw** 

#### **TOOL PRESETTERS**

(3) Citizen Tool Presetter, MDL. TP1000, S/N 81202, 4172, 3001

Citizen Tool Presetter, MDL. BPK-1032, S/N 014

Hydromat Tool Presetter, MDL. URL103-960H125, Accurite DRO

Tool Presetter

#### **PIN PPUNCH**

1999 Technifor Pneumatic Pin Punch, MDL. CN101, S/N 00639

#### **CUTTERS/GRINDERS**

Rush Tool Grinder, MDL. 252, Gasti Hydraulic Chuck Control, Hengster Control, Coolant, Work Light, S/N 2273(98)

Baldor Double End Pedestal Grinder, MDL. 332B, 3/4 HP, Wire Brush & Buffer

Baldor Double End Pedestal Grinder, MDL. 712, W/ Brush & Stone, 1/2 HP

Leeson 10" Disk Grinder, 1/2 HP

**Double End Pedestal Grinder** 

#### CHIP PROCESSING EQUIPMENT, PARTS WASHER, MEZZANINE







Intersource Automatic Chip Processing System







Bowden Liquid Turbo-Charger Aqueous Parts Washer



Storage Mezzanine

Storage Mezzanine





Storage Mezzanine

## DRILL PRESSES, CHIP PROCESSING EQUIPMENT, PARTS WASHING SYSTEM, INSPECTION, DUST/FUME COLLECTORS, ROLLING STOCK



Mitutoyo PH3500 Profile Projector



Detronic Optical Comparator



Detronic Optical



Inspection Equipment



Hardness Tester



Plug Gauges



Technifor Pin Punch



**Granite Inspection Table** 



Inspection Equipment



Digital Inspection



**Digital Inspection Scale** 



**Digital Inspection Scale** 

#### **DRILL PRESSES**

Walker Turner Drill Press, MDL 17, 17" x 12-1/2" Table

Rockwell Pedestal Drill Press, MDL, 70-6 x 10, S/N 1740196

Canadian 15" Pedastal Drill Press

**Buffalo 15" Pedastal Drill Press** 

Delta Pedestal Drill Press, S/N 14-060L

**Ferrovolt Shaft Drill** 

Solid Drill, MDL, TB6

Solid Drill, MDL. TB10

#### **CHIP PROCESSING EQUIPMENT**

**Intersource Automatic Chip Processing System**, Dump Loading Station, Parts Separator, 30" Wringer, Barret Clarifuge, Conveyors, Oil Holding Tanks, S/N 5103508

Barrett Chip Wringer, MDL. 1100, 3,000 Lb., S/N 110016-J

#### **PARTS WASHING SYSTEM**

**Bowden Liquid Turbo Charger Parts Washing System,** MDL. CRB-4-SM-160, (4) Basket Loading, (8) Extra Baskets, Allen Bradley Panel View 550 Control, (4) Wash Tank Stages, Dryer

#### INSPECTION

**Mitutoyo 14" Profile Projector/Comparator**, MDL. PH-3500, Mitutoyo Micropak 2 Control w/ Edge Find, S/N 660114

(2) Deltronic Optical Comparator, MDL. Image Master, Deltronic 612-R, DRO  $\,\mathrm{w}/$  Edge Find

Wilson Rockwell, MDL. 3TT ARB Hardness Tester

Mitutoyo Digital Calibrators, MDL. 215-416

Sylvac Digital Height Gauges, MDL. J412

Weightronix 100 LB Digital Bench Scale, MDL. PC802

Weightronix 20 KG Scale, MDL. PC2000

Kilotech Digital Counting Scale, MDL. SC25P

Tec Digital Counting Scale, MDL. SR-1103R

2' x 3'x 6" Granite Surface Table

Metroplate Granite Surface Plate 2' x 18" x 3"

Frank Cox Granite Plate 12" x 18" x 4"

**Gauge Pins** 

**Inspection Gauges** 

#### **DUST/FUME COLLECTORS**

(2) Torrit Dust Collector, MDL. 75, S/N E3165, L1309

**Donaldson Torrit Dust Collector, MDL. 75** 

(3) Large Smog Hog Fume Extractor

(3) Smog Hog Fume Extractor

**Maltel Control Panel For Fume Extractors** 

#### **ROLLING STOCK**

Toyota 5,000 LB Electric Fork Lift, MDL. 5FBCU25, W/Charger

Skyjack 400 LB Scissor Lift, MDL. SJ3220

Clarke Floor Scrubber, MDL. Encore

#### AIR COMPRESSORS/DRYER, FACILITIES, AND MUCH MORE!

#### **AIR COMPRESSORS/DRYER**

(2) Compair 50-HP Air Compressor, MDL Hydrovane 218

**Techquip 3-HP Air Compressor** 

Kellogg Air Dryer

#### **FACILITIES**

Schafer Mezzanine Shelving System, Main Aisles: 625 LB/SQFT, Shelving Type R3000, Work Aisle: 625 LB/SQFT, Shelf Bay: 3000 LB, Dividing Shelf: 200 LB, S/N R3000

(2) Mezzanine Offices 18' x 30', Roll Up Door, Double Door

Demag 1-Ton Single Beam Overhead Hoist, 30' Span,

1,000 LB Pneumatic Jib Crane

- (3) JVC 600V/200V Transformer
- (4) JVC 600/208V 15 KVA Transformer
- (3) Marcus 600V/208 25 KVA Transformer

**Graymills Pumping System** 

#### **MISCELLANEOUS**

Stanley Bostich Kick Stapler, Sarmiel Strapping Machine, MDL. SS-661, Hitachi Abrasive Saw, (9) Arbor Presses, Horizontal Drill & Motor, Bench Vises, Hand Tools, Torch Sets, Metal Work Benches, Metal Tables, Chairs, Work Benches W/Lights, Chairs, Storage Desk, 5-Draw File Cabinet, 8-Drawer Tool Chest, 3-Draw Cabinets, Vertical Storage Boxes, Office Equipment

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**Office Equipment** 



1 Ton Overhead Hoist



**Arbor Presses** 



Grinders/Band Saw/Chop Saw



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**Tool Chest Sample** 





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# **MACHINERY AUCTION**

March 28. 2006

**MULTI-MILLION DOLLAR. LATE MODEL HI-PRECISION CNC SWISS & MULTI-SPINDLE AUTOMATICS, CNC MULTI-AXIS TURNING, HYDROMATS, BROACHING** & MACHINING FACILITY

QSS Manufacturing Corporation - Formerly Known as Janc<u>ee Screw Products</u>

#### **ALICTION**

Tuesday, March 28, 2006 10:00 AM FST

#### PRF\/IF\//

Monday, March 27, 2006 9:00 AM to 4:00 PM FST

#### LOCATION

3857 Nashua Dr Mississauga, Ontario L4V 1R3 (Canada) (See pg 7 for Directions & Lodging)

FOR THE COMPLETE TERMS & CONDITIONS OF THIS AUCTION Please visit our website - www.BIDITUP.com

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Hydromat HW25-12 Rotary Transfer Machine



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Citizen Cincom F20 CNC Screw Machine



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MACHINERY AUCTION. LOOK INSIDE!

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