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Public Auction

SANGAT KNIFE DBA

SANGAT PRECISION MACHINING & GRINDING

LATE MODEL AEROSPACE MANUFACTURING FACILITY

1900 SOUTH SUNSET STREET SUITE 1-D - LONGMONT (Denver), CO 80501

TUESDAY, OCTOBER 25TH @ 10:00 A.M. MDT

Inspection: MONDAY, OCTOBER 24TH FROM 8:00 A.M. - 4:00 P.M. MDT



INSTALLED
2007

5-AXIS

MATSUURA 5-AXIS CNC VMC MODEL MAM72-63V WITH LINEAR (17) PALLET POOL



2004

HAAS VERTICAL MACHINING CENTER MODEL VF-3B APC



2007

NAKAMURATOME 7-AXIS CNC TURNING CENTER MODEL WT-300MMY



Asset Sales, Inc.

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INSTALLED
2007

5-AXIS



MATSUURA 5-AXIS CNC VMC MODEL MAM72-63V WITH (17) LINEAR PALLET POOL



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Someone Who Does? Call Us
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Pay Great Finder's Fees!



2004

HAAS VERTICAL MACHINING CENTER MODEL VF-3B APC



2004



BOSTOMATIC VERTICAL MACHINING CENTER



2007

NAKAMURA TOME CNC TURNING CENTER MODEL WT-300MMY



SPERONI TOOL PRESETTING AND MEASURING SYSTEM

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NAKAMURA TOME CNC TURNING CENTER MODEL WT-300MMY



ROYAL PRODUCTS ROTA-RACK PARTS ACCUMULATOR

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LNS QUICK SIX 6' AUTOMATIC BARFEED

VERTICAL MACHINING CENTER

MATSUURA CNC Vertical Machining Center Model MAM72-63V 5-Axis with Rotary Trunnion Table, 240 Automatic Tool Changer, 17 Linear Pallet Systems, 19.68" x 19.68" Pallet Size, X-Axis Travel 29.92", Y-Axis Travel 33.26", Z-Axis Travel 24.01", 4 (A)-Axis +10 ~ - 110 Degree, 5(C)-Axis 360 Degree, AC 15/22 Spindle Motor, 771 lb Pallet Load, 40-20000 RPM, High Pressure Thru Spindle Coolant, **RENISHAW** MP-700 Probe, Turbo Chip Conveyor, **MATSUURA** G-Tech **FANUC** 30i Control, mfg.12/2006 – Installed New Mid 2007 with 2462 Current Cut Hours, sn:16891

HAAS Vertical Machining Center Model VF-3B APC 3-Axis with **HAAS** Automatic Pallet Changer, 40 Automatic Tool Changer, CT 40 Taper, 48" x 18" Table, X-Axis Travel 40", Y-Axis Travel 20", Z-Axis Travel 25", 3500 lb Table Load, 30 HP, 2-Speed Gear Shift, 10000 RPM, Thru Spindle Coolant, **RENISHAW** Tool Probe, Chip Auger, **HAAS** CNC Control, mfg.2004, sn:34385

BOSTOMATIC Vertical Machining Center Model BDC-32G with 3-Axis High Speed Graphite, Dual 40 Automatic Tool Changers, X-Axis Travel 32", Y-Axis Travel 16", Z-Axis Travel 20", 8 HP, 40,000 RPM, Dust Collection System, **BOSTOMATIC** BD-32G Control, mfg.1999, sn:32-524

SPERONI Tool Presetting and Measuring System Model Magis 400 with **DELL** Optiplex 330, 17" **DELL** LCD, Thermal Alphanumeric Label Printer, Keyboard, mfg.2008, sn:0005735

CNC TURNING CENTER

NAKAMURA Tome CNC Turning Center Model WT-300MMY, 7-Axis with 10.63" Maximum Turning Diameter, 2.60" Maximum Bar Capacity, 30.71" Maximum Turning Length, Collet Chucks (main/sub), (2) 24 Station Turrets with Y Axis, Sub-Spindle, Live Tooling, C-Axis (main/sub), Parts Catcher, Tool Setter, High Pressure Coolant, Chip Conveyor, Fanuc 18i T B Control, 477 Current Cut Hours, mfg.2007, sn:M302104

LNS Quick Six 6' Automatic Barfeeder with 5/16" – 3/18" Diameter, 18" - 6' 3" Bar Length, 17" Z-Axis Reaction, Servo Motor, mfg.2007

ROYAL Products Rota-Rack Parts Accumulator with Rota-Rack Conveyor, mfg.2007, sn:R1037



HARDINGE CNC LATHE

CNC LATHE

HARDINGE CNC Lathe Model HNC Super Precision with 1-1/16" Bar Capacity, 3000 RPM, 9" Maximum Fixture Diameter, 8" Maximum Threading Diameter, 8 Position Turret, Vertical Cut-Off, 12' **HARDINGE** Air Bar Feed, Centroid T-39 CNC 10 Series Control, sn:HNC-324



OKAMOTO CNC SURFACE GRINDER MODEL ACC 16-32 EXB



BROWN & SHARPE TESA-HITE 14" 350 DIGITAL HEIGHT GAGE



< **SUNNEN HONING MACHINE MODEL MBB-1660**



> **DAKE JOHNSON MODEL VH-24, 24" VERTICAL BANDSAW**



< **MITUTOYO OPTICAL COMPARATOR MODEL PH-3500**



> **BROWN & SHARPE COORDINATE MEASURING MACHINE MODEL 2000**

CNC SURFACE GRINDER

OKAMOTO CNC Surface Grinder Model ACC 16-32EXB, 16" x 32" Standard Chuck, 21.5" Maximum Distance Between Wheel and Table, 1540lb Table Load Capacity Including Chuck, 1800 RPM Wheel Speed, 5HP Spindle, 3HP Vertical Feed, **OKAMOTO** Coolant System w/Paper Filter, Hoffman Wheel Balancer, **OKAMOTO** Precision EXB CNC Control, mfg.2006, sn:76069

HONE

SUNNEN Honing Machine Model MBB-1660 with 1.5-165mm Diameter Range, 3.0-400mm Stroke, 0.375 kW / 0.5 HP Spindle Motor, mfg.2005, sn:3H1 97102

Large Assortment of Like new **SUNNEN** Tooling

BANDSAWS

DAKE JOHNSON Model VH-24, 24" Vertical Bandsaw with Hydraulic Feeding Work Table, Variable Blade Speeds, Blade Welder & Grinder, mfg.2003, sn:VH24-014

ROLL-IN

INSPECTION

BROWN & SHARPE Coordinate Measuring Machine Model 2000 with 29.5" x 25.6" x 19.7" Measuring Range, 32.5" x 37" x 22.5" Work Capacity, **RENISHAW** Probe, Control & Cabinet, mfg.1998, sn:0698-1540

MITUTOYO Optical Comparator Model PH-3500 with 14" Diameter on Screen, 18" x 6" Table Size, Digital Controller & Readout, mfg.2007, sn:6N 0155

BROWN & SHARPE Tesa-Hite 14" 350 Digital Height Gage, **MITUTOYO**, **STARRETT & BROWN & SHARPE** Gages, Micrometers, New **VERMONT GAGE**, Pin Gage Sets, **STARRETT** Granite Surface Table with Stand, ETC..

AIR COMPRESSORS

KAESER Rotary Screw Air Compressor Model SK-19 with 15 HP, 68 CFM, mfg.1990, sn:0182012

MANCHESTER Compressed Air Storage Tank with 400 Gallon Capacity

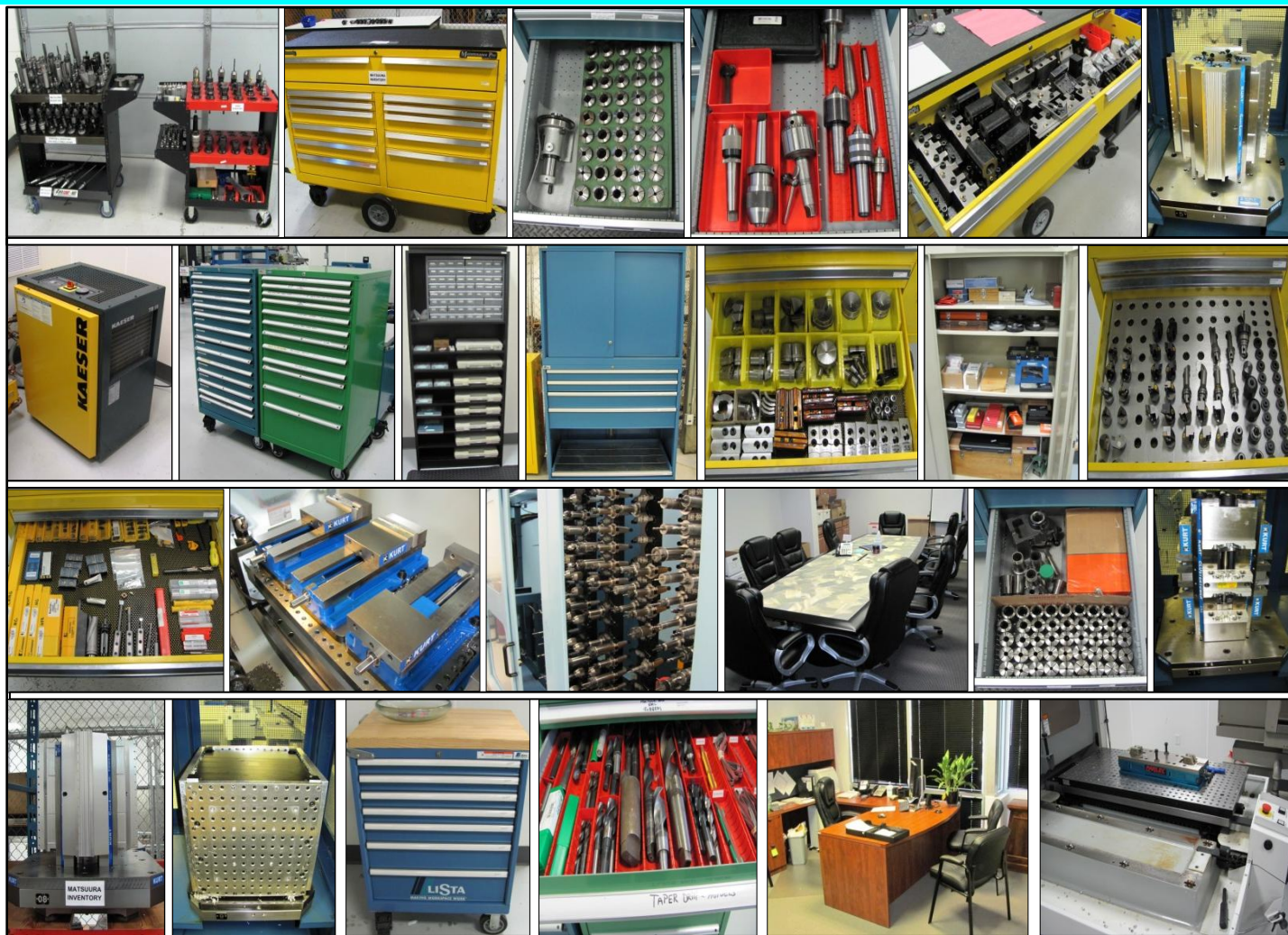
KAESER Refrigerated Air Dryer Model TB-19, mfg.2007, sn:2061

MISCELLANEOUS

Numerous Like New Multi-Drawer Tool Room Cabinets, **HUOT** Tool Dispensers, Huge Assortment of Like New **KURT** Vises, (5+ 6" **KURT** Cluster Towers, **KURT** Carvlock Towers, Vise Jaws (New), Parlec Vises, (New) 3 and 4 Jaw Chucks, Approximately (400) #40 Taper Tool holders, Collets, **BIG KAISER** Milling & Boring Sets, Taps, End Mills, Reamers, Tool Carts, Drill Chucks, Pallet Racking, ETC..

OFFICE FURNITURE

Nice Late Model Office Desks, Credenzas, Vertical and Lateral File Cabinets, Conference Table and Chairs, Numerous **DELL OPTIPLEX** and **LATITUDE** Computers, Laser Printers, Leather Sofa, Plant Furniture, ETC..



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ATRUMP VERTICAL BRIDGE MILL



G & L 7' FLOOR TYPE CNC HBM X-488'; Y-118''

BY PRIVATE NEGOTIATION

ATRUMP VERTICAL BRIDGE MILL

mfg. 2010

EXCELLENT CONDITION

G&L 7' FLOOR TYPE CNC

HORIZONTAL BORING MILL

mfg. 1991

VERY GOOD CONDITION

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DIRECTIONS – FROM DENVER INTERNATIONAL AIRPORT TO THE PLANT ADDRESS

Exit the Denver International Airport, head South, take the ramp onto Pena Blvd. for 3.8 miles, Take exit 6B toward Boulder/Ft. Collins (Toll Road) for 0.9 miles. Merge onto E-470 N (Toll Road) continue on for approximately 17.5 miles. Take exit 52 to merge onto W. Dillon Road toward US-287/Lafayette/Broomfield (Partial Toll Road). Turn right onto US-287 N/S 112th Street Continue to follow US-287 N for approximately 12.7 miles. Turn left onto Pike Road, follow for 1 mile. Turn left onto S. Sunset Street, plant will be on the left. Follow auctions signs.

HOTELS

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UPCOMING AUCTIONS

October 18th – SOUTHERN STRUCTURES

Late Model Fabricating Folders, Beam Lines & Roll Formers – Broussard, LA

November 3rd – SHRUM STEEL

Late Model I-Beam Fabricating Plant – Sarasota, FL

November 8th – CDS DISTRIBUTING LLC

Sheet Metal Manufacturing Facility – Charlotte, NC

November 10th – IROTAS MANUFACTURING

CNC Turning Milling & Grinding Facility – Shelbyville, KY

PUBLIC AUCTION

SANGAT PRECISION MACHINING & GRINDING LATE MODEL AEROSPACE MANUFACTURING FACILITY

LONGMONT (Denver), CO 80504

TUESDAY, OCTOBER 25TH @ 10:00 A.M. MDT