

**PUBLIC**

# WEBCAST AUCTION

## NUCLEAR FASTENER MANUFACTURER

**AUCTION: THURSDAY, OCTOBER 22 AT 11:00 AM MDT**  
**INSPECTION: WEDNESDAY, OCTOBER 21 FROM 8:00 AM TO 3:00 PM**  
**AND MORNING OF SALE FROM 8:00 AM TO 11:00 AM MDT**  
**LOCATION: 1005 2ND STREET, BERTHOUD, COLORADO**

### ULTRA PRECISION CNC SWISS TURNING, CNC TURNING, MACHINING & MACHINE SHOP FACILITY

2012



10F2

2011



2007



10F2



10F5



(2) 2012 TSUGAMI S205, 2011 TSUGAMI SS20 & 2007 TSUGAMI BE12V SWISS LATHES, (2) 2004 MAZAK QUICK TURN NEXUS 100, (4) MORI SEIKI MORI SEIKI FRONTIER LI, (5) MORI SEIKI SL-15, & (4) MIYANO TURNING CENTERS, (14) IMECA & LNS MAGAZINE TYPE BAR LOADERS, FADAL 5020A & 4020 VERTICAL MACHINING CENTERS, MORI SEIKI TV-300 & (4) TREE VTC 30 DRILL & TAP CENTERS, (2) BROTHER TC-225 TAPPING CENTERS, HARDINGE, FEELER & STEELE LATHES, STAR GRINDER, 2008 TESA SCAN 50 PLUS SCANNER MEASURING, INSPECTION TOOLS, (9) HAAS & (6) BEERE MULTI COLLET FIXTURES, LARGE QTY OF PERISHABLE TOOLING, KURT VISES, SUPPORT EQUIPMENT, INGERSOLL RAND COMPRESSOR, YALE FORKLIFT AND RELATED ITEMS



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1005 2ND STREET, BERTHOUD, COLORADO

**TERMS OF PAYMENT:**

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**Roy Gamityan, Auctioneer**

**CNC SWISS LATHES**

2012



10F2

2011



(2) 2012 TSUGAMI S205, 3/4", FANUC 32ITB, 7 AXIS, 27 TOOL STATIONS, IEMCA CNC BOSS 542/37 MAGAZINE BARFEED, LNS TURBO CHIP CONVEYOR, MP SYSTEMS HIGH PRESSURE COOLANT, TRI-MIST MIST COLLECTOR, PARTS CONVEYOR, FIRE SUPPRESSION SYSTEM, S/N'S 557 (MACH # 27), 556 (MACH #28)

2011 TSUGAMI SS20, 3/4", FANUC 311TA, 7 AXIS, 30 TOOL STATIONS, LNS EXPRESS 320 MAGAZINE BARFEED, LNS TURBO CHIP CONVEYOR, MP SYSTEMS HIGH PRESSURE COOLANT, TRI-MIST 1400 MIST COLLECTOR, PARTS CONVEYOR, FIRE SUPPRESSION SYSTEM, S/N 263 (MACH #26)

2007



2007 TSUGAMI BE12V, 1/2", FANUC 311TA, 6 AXIS, 20 TOOL STATIONS, IEMCA GENIUS 120 MAGAZINE BARFEED, LNS TURBO CHIP CONVEYOR, PART CONVEYOR, MP SYSTEMS HIGH PRESSURE COOLANT, TRI-MIST 850 MIST COLLECTOR, PARTS CONVEYOR, S/N 5007 (MACH #29)

**ROTARY INDEXERS**

(4) HAAS HA5C-3 ROTARY INDEXERS, BRUSH TYPE, (5) HAAS HA5C ROTARY INDEXERS, BRUSH TYPE, HAAS HA5C ROTARY INDEXER, BRUSHLESS TYPE, HAAS 4TH AXIS CONTROL BOX, BRUSHLESS, SILVER, (2) HAAS 4TH AXIS CONTROL BOXES, BRUSH, RED, (2) HAAS 4TH AXIS CONTROL BOXES, BRUSH, WHITE, (5) HAAS 4TH AXIS CONTROL BOXES, BRUSH, BLACK



## CNC LATHES

(2) 2004 MAZAK QUICK TURN NEXUS 100, MAZATROL 640T LEXUS CNC CONTROL, TRAVELS: SWING 21.6", TURNING DIAMETER 11", MACHINING LENGTH 12", SPINDLE BORE 2.4", BAR CAPACITY 6", SPINDLE SPEED 6,000 RPM, 15 HP, 12 POSITION TURRET, CHIP CONVEYOR, PARTS CATCHER, S/N'S 311175593 (MACH #21), 311175575 (MACH #20)

MIYANO BNC-34C, FANUC OT CNC CONTROL, TRAVELS: X AXIS 4.75", Z AXIS 7.875", BAR CAPACITY 1-5/16", SPINDLE SPEED 5,000 RPM, TAILSTOCK, BARFEED, S/N BN3021CU (MACH #4)

MIYANO BND-20S2, FANUC SERIES OT CNC CONTROL TRAVELS: X AXIS 2.95", Z AXIS 4.92", BAR CAPACITY 0.866", SPINDLE SPEED 6,500 RPM, LIVE TOOL OPTION, LIVE TOOL MILLING SPEED 4,500 RPM, SUB-SPINDLE, BARFEED, S/N BD202038 (MACH #5)

MIYANO BNC-20T, FANUC SERIES OT CNC CONTROL TRAVELS: X AXIS 4", Z AXIS 7", BAR CAPACITY 13/16", SPINDLE SPEED 6,500 RPM, SUB-TURRET, BARFEED, S/N BN2028 3T, (MACH #3)

MIYANO BNC-20C, GE FANUC OT CNC CONTROL, TRAVELS: X AXIS 4", Z AXIS 7", BAR CAPACITY 13/16", SPINDLE SPEED 6,500 RPM, PARTS CATCHER, TAILSTOCK, BARFEED, S/N BN21039C, (MACH #2)

(4) MORI SEIKI FRONTIER-LI, MSC-521 CNC CONTROL, TRAVELS: SWING 18.9", CENTERS 21.7", TURNING DIAMETER 9.8", 10 HP, BAR CAPACITY 1.825", PARTS CATCHER, CHIP CONVEYOR, S/N'S 712 (MACH #16), 391 (MACH #15), 360 (MACH #18), 373 (MACH #14)

(5) MORI SEIKI SL-15, FANUC 10T CNC CONTROL, TRAVELS: X AXIS 5.3", Z AXIS 22", SPINDLE SPEED 6,500 RPM, BAR CAPACITY 2.0", FANUC 10T CNC CONTROL, S/N'S 87X (MACH #10), 596 (MACH #9), 450 (MACH #8), 739 (MACH #7), 235 (MACH #6)

TAKAMAZ EX-10, FANUC OT CNC CONTROL, TRAVELS: X AXIS 4.7", Z AXIS 9.1", BAR CAPACITY 1.4", 8 STATION TURRET, SPINDLE SPEED 4,500 RPM, S/N 470765, (MACH #11)



## CNC DRILL & TAPPING CENTERS

MORI SEIKI TV-300, MSC-802M CNC CONTROL, TRAVELS: X AXIS 16.5", Y AXIS 11.8", Z AXIS 9.8" MAX SPINDLE SPEED 8,000 RPM, BT-30 SPINDLE TAPER, TABLE SIZE 23.6" X 13.4", PALLET CHANGER, S/N 764

(4) TREE VTC 30, FANUC OM CNC CONTROL, TRAVELS: X AXIS 17.34" Y AXIS 11.42" Z AXIS 10.63", SPINDLE SPEED 12,000 RPM, 10 STATION TURRET, CHIP AUGER, BT-30 TAPER, RS232, S/N'S 31133 (MACH #1), 31134 (MACH #2), 31188 (MACH #3), 31189 (MACH #4)

(2) BROTHER TC-225, BROTHER CNC 400 CONTROL, TRAVELS: X AXIS 16.5", Y AXIS 11.8", Z AXIS 9.84", TABLE SIZE 11.8" X 23.6", 6,000 RPM SPINDLE, 10 STATION TURRET, BT-30 SPINDLE TAPER, S/N'S 111328 (MACH #5), 111301 (MACH #6)



## CNC VERTICAL MACHINING CENTERS

1999 FADAL 5020A, FADAL CNC 88 CONTROL, TRAVELS: X AXIS 50", Y AXIS 20", Z AXIS 20", 20 POS ATC, RS232 PORT, 7,500 RPM SPINDLE, VMC BOX WAY, LINEAR GUIDES, S/N9905684

1992 FADAL VMC 4020, FADAL CNC 88 CONTROL, TRAVELS: X AXIS 40", Y AXIS 20", Z AXIS 20", 10,000 RPM SPINDLE, RS232 PORT, 20 POS ATC, BOX WAYS, S/N9206374



## SANNER MEASURING & INSPECTION TOOLS

TESA CCIN 50 PLUS OPTICAL ROUNDNESS SCANNER, MEASURING CAPACITY 0-1.96", COMPONENT CAPACITY UP TO 3.9", FULLY COMPUTER CONTROLLED AXIS, WEIGHT UP TO 8.8 POUNDS

(2) DELTRONIC DH-214 OPTICAL COMPARATORS, DELTRONIC MPC-4 DRO, USABLE DIA OF SCREEN 14", TABLE SIZE 5" X 15", LONGITUDINAL TABLE TRAVEL 8", VERTICAL TABLE TRAVEL 4.4", TABLE HELIX ADJUSTMENT 15 DEGREES, 115V 1PH, S/N'S 157, 18

DOALL/SCHERR 20-3500 TUMICO OPTICAL COMPARTOR, DRO, S/N R904202

2008 ROCKWELL HARDNESS TESTER, HR-150A, S/N 0501



## MACHINE SHOP EQUIPMENT

(3) HARDINGE HSL-5C SPEED LATHES, TRAVELS: SWING OVER BED 9", LENGTH OF BED FROM FACE OF SPINDLE 10", SPINDLE MAX SPEED 3,500 RPM, 5C COLLET, QUICK CHANGE TAIL STOCK, WEIGHT 600 LBS, S/N HSL-5C 7158T

HARDINGE HSL-59 SPEED LATHE, TRAVELS: SWING OVER BED 9", LENGTH OF BED FROM FACE OF SPINDLE 10", SPINDLE MAX SPEED 3,500 RPM, 5C COLLET, QUICK CHANGE TAIL STOCK, WEIGHT 600 LBS, S/N HSL-5C 7167-T

(7) HARDINGE HSL5C SPEED LATHES, 220 VOLT, PRODUCTION CROSS SLIDE HARDINGE FP-27, 220 VOLT, PRODUCTION CROSS SLIDE, S/N 8812FP007

HARDINGE DSM-59, 230 VOLTS, PRODUCTION CROSS SLIDE, S/N DV-59-15273



HARDINGE DV-59, 220 VOLT, PRODUCTION CROSS SLIDE, S/N 12282

(6) STEELE SL-910 SPEED LATHES, 220 VOLT, PRODUCTION CROSS SLIDE STEELE 5C SPEED LATHE WITH FAGOR CNC CONTROL

(2) FEELER FP-27, 1987, PRODUCTION CROSS SLIDE, S/N 16482

EXACTO 940R VERTICAL MILL, POWER FEED, 9" X 42" TABLE, S/N 01940

BAY ST-916 SPEED LATHE, 5C, S/N 900901



## AIR COMPRESSORS & DRYER

INGERSOLL-RAND SSR EP 25 SE ROTARY AIR COMPRESSOR, 25 HP

SPEEDAIRE WD44 AIR COMPRESSOR, 30HP, S/N 120026162

HANKISON AIR DRYER WITH TANK



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### SHOP SUPPORT, TOOLING & RELATED ITEMS

TRINO 48X36 SHOT BLAST CABINET, CAROLINA HV20 HORIZONTAL BAND SAW, BALDWIN PEDESTAL GRINDER, ACCU-FINISH SERIES II PEDESTAL GRINDERS, CUTTER MASTER TOOL & CUTTER GRINDER, COMCO SHOT BLAST, CAROLINA H-FRAME PRESS, MILLER 130 XP WELDER, (4) TWISTER 5C DESK TOP SPEED LATHES, 5C COLLETS, R8 COLLETS, KURT VISES, TOOLMAKER BENCHES W/ VISES, HARDINGE TOOLING, DOUBLE END GRINDERS, PERISHABLE TOOLING, DURABLE TOOLING, ARBOR PRESSES, TOOL BOXES, ROLLING SHOP CARTS, HAND TOOLS, ELECTRIC TOOLS, AIR TOOLS, #40 TOOL HOLDERS, STEEL ORGANIZERS, MAINTENANCE ITEMS, STEEL SHELVING, STEEL CABINETS, MATERIAL RACKS, VIDMAR CABINET, 5C SNAP HEADS, SHOP STOOLS, SMALL DRILL PRESSES, BELT SANDERS, (8) HOT BUSTER & PORTA COOL FANS AND RELATED ITEMS



### MAGAZINE TYPE BAR LOADERS

(10) 2000-1996 IMECA BOSS 542/37



### FORKLIFT

YALE FORKLIFT, SOLID TIRE, LPG, 3 STAGE MAST



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